

# Hydraulic ring force transducer Geotechnical version to 6,000 kN Model F6171

WIKA data sheet FO 52.23

## Applications

- Structural engineering, civil engineering and special civil engineering
- Tunnel construction
- Mining (surface and underground)
- Surveying and bridge building
- Slope stabilisation, retaining walls and excavations

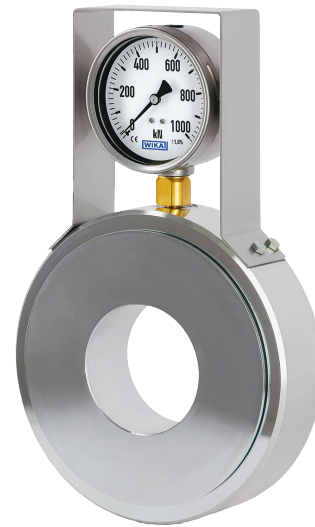
## Special features

- Measuring ranges 0 ... 800 kN to 0 ... 6,000 kN [179,847 lbf to 1,348,854 lbf]
- Relative linearity error  
±1.0 %  $F_{nom}$  with analogue pressure gauge,  
±0.5 %  $F_{nom}$  with digital pressure gauge or pressure sensor
- Piston stroke ≤ 0.5 mm [≤ 0.02 in]
- Operation without supply voltage with analogue displays
- Case and piston made of galvanised steel

## Description

The model F6171 hydraulic ring force transducer, geotechnical version, is available in measuring range 800 kN to 6,000 kN [179,847 lbf to 1,348,854 lbf]. The ring force transducers in geotechnical version are hydraulic force measuring units which, in conjunction with measuring or display instruments, can directly display the measured values or output them as an analogue signal. It is an extremely robust design in line with the requirements of geotechnical engineering.

The force is measured using the principle of hydraulics - the force acting on a piston leads to a pressure increase. This is then visualised, either directly by a connected display instrument or converted by means of a pressure sensor into an analogue signal.



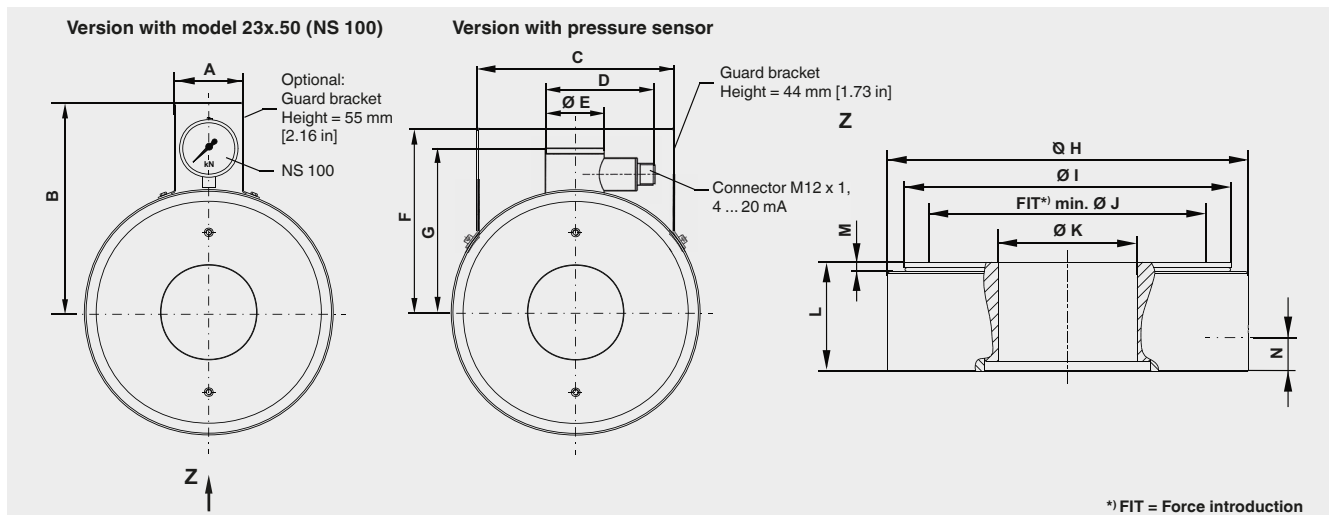
Hydraulic ring force transducer, model F6171

With these hydraulic force measuring units, clamping forces are detected at the anchor head in a simple way and brought directly to the display. The force measuring units are used for continuous monitoring of anchors and other bracing rods/cables. Applications for hydraulic force measuring units can be found in the field of geotechnology in various fields such as tunnel construction, bridge building and slope stabilisation.

## Specifications per VDI/VDE/DKD 2638

Model F6171	
<b>Rated force <math>F_{nom}</math></b>	0 ... 800 kN to 0 ... 6,000 kN [0 ... 179,847 lbf to 0 ... 1,348,854 lbf]
<b>Nominal size</b>	NS 383
<b>Display</b>	<ul style="list-style-type: none"> <li>■ Pressure gauge, model 23x.50 (NS 100)</li> <li>■ Digital pressure gauge, model DG-10</li> <li>■ Pressure sensor (on request)</li> </ul>
<b>Relative linearity error <math>d_{lin}</math></b>	
Pressure gauge	$\leq \pm 1.0 \% F_{nom}$
Pressure sensor/digital pressure gauge	$\leq \pm 0.5 \% F_{nom}$
<b>Temperature effect on</b>	
the characteristic value $TK_c$	$1 \% F_{nom} / 10 K$
the zero signal $TK_0$	$1 \% F_{nom} / 10 K$
<b>Limit force <math>F_L</math></b>	$100 \% F_{nom}$
<b>Breaking force <math>F_B</math></b>	$> 130 \% F_{nom}$
<b>Rated displacement <math>s_{nom}</math></b>	$< 0.5 \text{ mm } [ < 0.02 \text{ in}]$
<b>Rated temperature range <math>B_{T, nom}</math></b>	$-30 \dots +60 \text{ }^\circ\text{C } [-22 \dots 140 \text{ }^\circ\text{F}]$
<b>Ingress protection (per EN/IEC 60529)</b>	
Pressure gauge	IP65
Digital pressure gauge/pressure sensor	IP67
<b>Case</b>	<ul style="list-style-type: none"> <li>■ Steel, electrogalvanised</li> <li>■ Stainless steel (option)</li> </ul>
<b>Piston</b>	<ul style="list-style-type: none"> <li>■ Steel, electrogalvanised</li> <li>■ Stainless steel (option)</li> </ul>
<b>Guard bracket</b>	
Pressure gauge	Yes
Digital pressure gauge/pressure sensor	Optional
<b>Mounting type</b>	
Pressure gauge	Direct mounting
Digital pressure gauge/pressure sensor	Direct mounting
Option	<ul style="list-style-type: none"> <li>■ Capillary</li> <li>■ Measuring hose for "separation without any loss less connection"</li> </ul>
<b>Output signal</b>	4 ... 20 mA, 2-wire
<b>Analogue output</b>	
Supply voltage	DC 10 ... 30 V for current output
Load	$\leq (UB - 6 \text{ V}) / 0.024 \text{ A}$
Electrical connection	<ul style="list-style-type: none"> <li>■ Circular connector M12 x 1, 4-pin Hand-held</li> <li>■ Measuring instrument ViSens E3908 (option)</li> </ul>
<b>Fill fluid</b>	Glycerine 70 % / water 30 %
<b>Force introduction</b>	As full-faced as possible, min. 75 % of the piston diameter
<b>Weight</b>	122 kg [269 lbs]

## Dimensions in mm [in]



### Dimensions in mm [in]

A	B	C	D	ØE	F	G	ØH	ØI	ØJ	ØK	L	M	N
120	370	132	71	33	280	240	430	389	333	165	130	11	50
[4.7]	[14.57]	[5.2]	[2.8]	[1.3]	[11]	[9.45]	[16.9]	[15.3]	[13.11]	[6.5]	[5.12]	[0.43]	[1.96]

Version		Pressure gauge, model 23x.50
Rated force	System pressure	Digital pressure gauge, model DG-10
kN [lbf]	bar	Pressure sensor (on request)
800 [179,847]	100	■
1,300 [292,252]	160	■
2,000 [449,618]	250	■
2,500 [562,022]	315	■
3,500 [786,831]	400	■
4,000 [899,236]	500	■
5,000 [1,124,045]	600	■
6,000 [1,348,854]	700	■

Other rated loads and versions on request

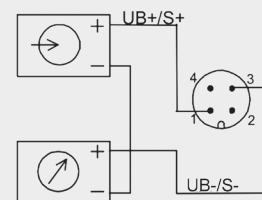
■ = possible selection

## Pin assignment, analogue output

4...20 mA (2-wire)		
	Pin	Connection identification
Supply UB+/S+	1	Brown
Supply UB-/S-	3	Blue
Signal S+	1	Brown
Signal S-	3	Blue
Shield ⊕	case	case

### Output 4...20 mA, 2-wire

Circular connector M12 x 1, 4-pin



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